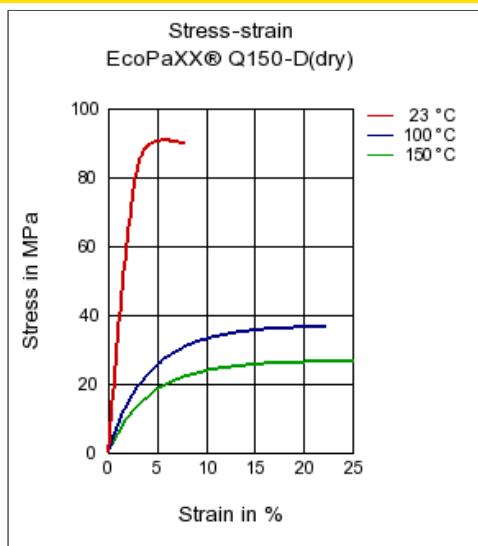


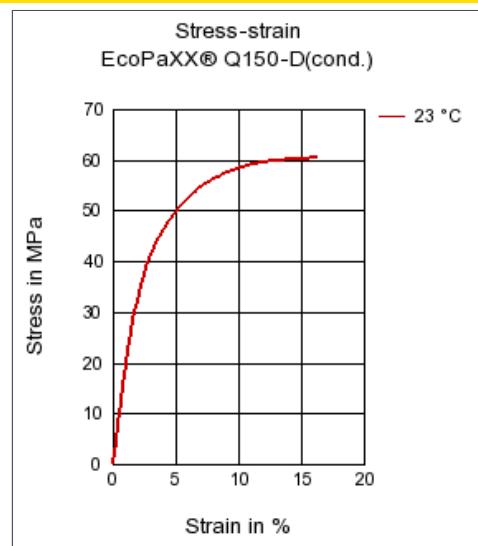
EcoPaXX® Q150-D			
PA410 DSM Engineering Plastics			
Product Texts			
Low/Medium Viscosity			
ISO 1043 PA410			
EcoPaXX website			
Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.3 / *	%	ISO 294-4, 2577
Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	3100 / 1700	MPa	ISO 527-1/-2
Yield stress	85 / 60	MPa	ISO 527-1/-2
Yield strain	5 / 16	%	ISO 527-1/-2
Nominal strain at break	16 / >50	%	ISO 527-1/-2
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	5 / 13	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	4 / -	kJ/m ²	ISO 179/1eA
Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature (10°C/min)	250 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	77 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	175 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	70 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	90 / *	E-6/K	ISO 11359-1/-2
UL recognition	UL / *	-	-
Other properties	dry / cond	Unit	Test Standard
ISO Data			
Humidity absorption	2 / *	%	Sim. to ISO 62
Density	1090 / -	kg/m ³	ISO 1183
Material specific properties	dry / cond	Unit	Test Standard
ISO Data			
Viscosity number	150 / *	cm ³ /g	ISO 307, 1157, 1628

Diagrams

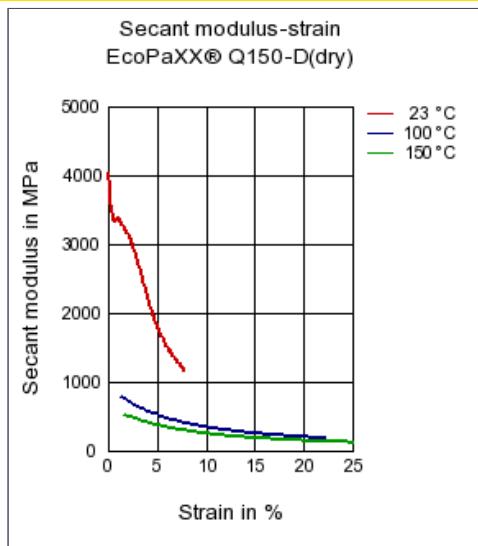
Stress-strain



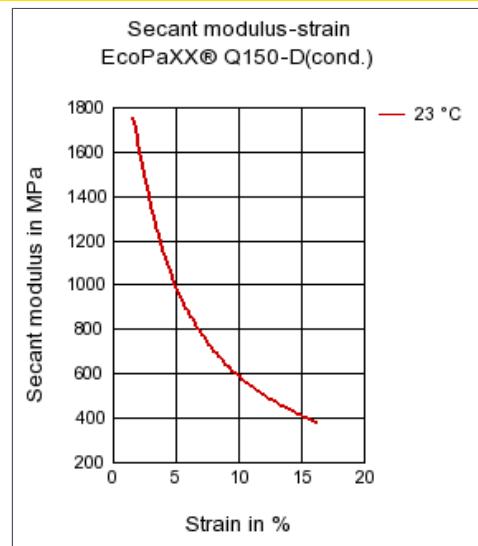
Stress-strain



Secant modulus-strain



Secant modulus-strain



Characteristics

Processing

Injection Molding

Additives

Release agent

Delivery form

Granules

Ecological valuation

Contains renewable resources

Other text information

Injection Molding

[Injection Molding Recommendations](#)